1. IDENTIFICATION

Product Identifier
Product Name Thermaflo® 660; Thermaflo® 660 Reclaimed; CG T-66 (also known as) Reclaimed T-66

Other means of identification
SDS # CG-005

Recommended use of the chemical and restrictions on use
Recommended Use Heat transfer fluid.

Details of the supplier of the safety data sheet
Supplier Address
ORY Chem Group, LLC
2406 Lynch Road
Evansville, IN 47711
www.chem-group.com

Emergency Telephone Number
Company Phone Number Non ER questions 800-489-2306 / 812-464-4446
Emergency Telephone (24 hr) Chemtrec 1-800-424-9300 (North America) 1-703-527-3887 (International)

2. HAZARDS IDENTIFICATION

Appearance Clear to light yellow liquid
Physical State Liquid
Odor Characteristic

Classification
This chemical does not meet the hazardous criteria set forth by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200). However, this Safety Data Sheet (SDS) contains valuable information critical to the safe handling and proper use of this product. This SDS should be retained and available for employees and other users of this product.
Precautionary Statements - Prevention
Avoid sparks, welding and cutting on or near drums, even if empty

An improperly designed or maintained heat transfer system may permit the release of fluid, or air/moisture leakage into the system. This leakage could lower the fluid’s flashpoint and/or produce light ends. System leaks that result in saturated insulation may, when heated over time, create a combustible mixture when suddenly exposed to air. Leakage of fluid from the system at operating temperature and pressure may cause fluid to disperse as an aerosol, which may result in flammable concentrations of vapor in the air. Thermal degradation or other decomposition of the fluid can occur in an improperly maintained heat transfer system, and also for other reasons, including operating the system above the fluid’s recommended operating temperature and failure to maintain proper fluid velocity. Degradation or decomposition of the fluid may also create “low boiler” hydrocarbon compounds or light ends. The occurrence of any of the foregoing conditions may lead to an increased risk of explosion and/or fire.

Other Hazards
Very toxic to aquatic life with long lasting effects
Unknown Acute Toxicity
20-30% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Terphenyl, hydrogenated</td>
<td>61788-32-7</td>
<td>70-90</td>
</tr>
<tr>
<td>Higher polyphenyls, hydrogenated</td>
<td>68956-74-1</td>
<td>&lt;15</td>
</tr>
<tr>
<td>Terphenyl</td>
<td>26140-60-3</td>
<td>5-10</td>
</tr>
</tbody>
</table>

*If Chemical Name/CAS No is “proprietary” and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.*

4. FIRST-AID MEASURES

First Aid Measures

**General Advice**
Provide this SDS to medical personnel for treatment.

**Eye Contact**
Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

**Skin Contact**
IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical advice/attention.

**Inhalation**
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.

**Ingestion**
Do not induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician immediately.

Most important symptoms and effects

**Symptoms**
May cause eye, skin and respiratory tract irritation.

**Indication of any immediate medical attention and special treatment needed**

**Notes to Physician**
Treat symptomatically.
5. FIRE-FIGHTING MEASURES

**Suitable Extinguishing Media**
Water spray, foam, carbon dioxide, dry chemical, or any Class B extinguishing agent.

- **Large Fire**
  See Sections 2 and 10 of this Safety Data Sheet.

- **Unsuitable Extinguishing Media**
  Do not scatter spilled material with high pressure water streams.

**Specific Hazards Arising from the Chemical**
Avoid sparks, welding and cutting on or near drums, even when empty. Dangerous gases or fumes may occur in case of fire.

- **Hazardous Combustion Products**
  Carbon oxides, Soot. Smoke. Hydrocarbons.

- **Sensitivity to Mechanical Impact**
  None.

- **Sensitivity to Static Discharge**
  None.

**Protective equipment and precautions for firefighters**
Wear self contained breathing apparatus for fire-fighting if necessary. Use standard firefighting procedures and consider the hazards of other involved materials. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Water may be used to cool closed containers to prevent pressure buildups and possible ignition or explosion when exposed to extreme heat. Do not allow run-off from fire-fighting to enter drains or water courses. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

- **Personal Precautions**
  Ensure adequate ventilation, especially in confined areas. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).

- **Environmental Precautions**
  Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information. Collect spillage. See Section 12 for additional Ecological Information.

**Methods and material for containment and cleaning up**

- **Methods for Containment**
  Prevent further leakage or spillage if safe to do so.

- **Methods for Clean-Up**
  Dike far ahead of liquid spill for later disposal. Absorb with inert material or sweep up, and then place in suitable container for chemical waste.

7. HANDLING AND STORAGE

**Precautions for safe handling**

- **Advice on Safe Handling**
  Wash face, hands, and any exposed skin thoroughly after handling. Use personal protection recommended in Section 8. Avoid breathing dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Avoid contact with skin, eyes or clothing.

**Conditions for safe storage, including any incompatibilities**

- **Storage Conditions**
  Keep container tightly closed and store in a cool, dry and well-ventilated place. Store locked up.
Incompatible Materials


8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Terphenyl, hydrogenated 61788-32-7</td>
<td>TWA: 0.5 ppm non-irradiated</td>
<td>(vacated) TWA: 0.5 ppm</td>
<td>TWA: 0.5 ppm</td>
</tr>
<tr>
<td>Terphenyl 26140-60-3</td>
<td>Ceiling: 5 mg/m³</td>
<td>(vacated) Ceiling: 0.5 ppm</td>
<td>IDLH: 500 mg/m³</td>
</tr>
</tbody>
</table>

Appropriate engineering controls

Engineering Controls

Maintain eye wash fountain and quick-drench facilities in work area.

Individual protection measures, such as personal protective equipment

Eye/Face Protection

Safety goggles.

Skin and Body Protection

Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory Protection

Respiratory protection is not required except in emergencies or when conditions cause excessive airborne levels, mist, or vapors. Select the appropriate approved organic vapor air-purifying respirator, self-contained breathing apparatus, or air supplied respirators in situations where there may be potential for overexposure.

General Hygiene Considerations

Avoid contact with skin, eyes and clothing. After handling this product, wash hands before eating, drinking, or smoking. If contact occurs, remove contaminated clothing. If needed, take first aid action shown on section 4 of this SDS. Launder contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Property | Values | Remarks • Method |
----------|--------|------------------|
Physical State | Liquid | |
Appearance | Clear to light yellow liquid | |
Color | Clear to light yellow | |
Odor | Characteristic | |
Odor Threshold | Not determined | |
pH | Not determined | |
Melting Point/Freezing Point | < -30 °C / -22 °F | |
Boiling Point/Boiling Range | 348 °C / 658.4 °F | |
Flash Point | 190 °C / 374 °F | |
Evaporation Rate | Not determined | |
Flammability (Solid, Gas) | Liquid-not applicable | |
Upper Flammability Limits | Not determined | |
Lower Flammability Limit | Not determined | |
Vapor Pressure | Not determined | |
Vapor Density | Not determined | |
Specific Gravity | 1.00-1.01 | @ 25 °C (77 °F) |
Water Solubility | Not determined | |
Solubility in other solvents | Not determined | |
Partition Coefficient | Not determined | |
10. STABILITY AND REACTIVITY

Reactivity
Not reactive under normal conditions.

Chemical Stability
Stable under recommended storage conditions.

Possibility of Hazardous Reactions
None under normal processing.

Hazardous Polymerization
Hazardous polymerization does not occur.

Conditions to Avoid
Ignition sources.

Incompatible Materials

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact
Moderately irritating to the eyes.

Skin Contact
May cause moderate irritation to skin.

Inhalation
Avoid breathing vapors or mists.

Ingestion
May cause discomfort if swallowed.

Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Terphenyl, hydrogenated</td>
<td>= 10200 mg/kg (Rat)</td>
<td>= 6800 mg/kg (Rabbit)</td>
<td>&gt; 4.3 mg/L (Rat) 4 h</td>
</tr>
<tr>
<td>61788-32-7</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Terphenyl</td>
<td>-</td>
<td>&gt; 12500 mg/kg (Rabbit)</td>
<td>-</td>
</tr>
<tr>
<td>26140-60-3</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Information on physical, chemical and toxicological effects

Symptoms
Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity
Based on the information provided, this product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.
12. ECOLOGICAL INFORMATION

Ecotoxicity
Harmful to aquatic life with long lasting effects.

Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Toxicity to microorganisms</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Terphenyl, hydrogenated 61788-32-7</td>
<td>0.53: 96 h Pseudokirchneriella subcapitata mg/L EC50</td>
<td>0.53: 96 h Pimephales promelas mg/L LC50 static 0.53: 96 h Lepomis macrochirus mg/L LC50 static 0.53: 96 h Oncorhynchus mykiss mg/L LC50 static</td>
<td>0.011: 48 h Daphnia magna mg/L EC50</td>
<td></td>
</tr>
<tr>
<td>Terphenyl 26140-60-3</td>
<td>0.02: 96 h Pseudokirchneriella subcapitata mg/L EC50</td>
<td>0.11: 96 h Oncorhynchus mykiss mg/L LC50 static 0.11: 96 h Lepomis macrochirus mg/L LC50 static 0.11: 96 h Pimephales promelas mg/L LC50 static</td>
<td>0.11: 48 h Daphnia magna mg/L EC50</td>
<td></td>
</tr>
</tbody>
</table>

Persistence/Degradability
Not determined.

Bioaccumulation
Not determined.

Mobility
Not determined

Other Adverse Effects
Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes  Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

Note  Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT  Not regulated

IATA  Not regulated

IMDG  Marine Pollutant  This material may meet the definition of a marine pollutant
15. REGULATORY INFORMATION

International Inventories

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>TSCA</th>
<th>DSL</th>
<th>NDSL</th>
<th>EINECS</th>
<th>ELINCS</th>
<th>ENCS</th>
<th>IECSC</th>
<th>KECL</th>
<th>PICCS</th>
<th>AICS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Terphenyl, hydrogenated</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>Present</td>
<td></td>
<td>X</td>
<td></td>
<td>X</td>
<td></td>
<td>X</td>
</tr>
<tr>
<td>Higher polyphenyls, hydrogenated</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>Present</td>
<td>X</td>
<td>X</td>
<td></td>
<td>X</td>
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</tr>
<tr>
<td>Terphenyl</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>Present</td>
<td>X</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>X</td>
<td></td>
</tr>
</tbody>
</table>

Legend:
- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS - Japan Existing and New Chemical Substances
- IECSC - China Inventory of Existing Chemical Substances
- KECL - Korean Existing and Evaluated Chemical Substances
- PICCS - Philippines Inventory of Chemicals and Chemical Substances
- AICS - Australian Inventory of Chemical Substances

US Federal Regulations

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>Terphenyl, hydrogenated</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>61788-32-7</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Terphenyl</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>26140-60-3</td>
<td></td>
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</table>
### 16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Special Hazards</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>0</td>
<td>0</td>
<td>Not determined</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>HMIS</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Physical Hazards</th>
<th>Personal Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>0</td>
<td></td>
<td>B</td>
</tr>
</tbody>
</table>

**Issue Date:** 13-Nov-2014  
**Revision Date:** 03-Dec-2015  
**Revision Note:** corrected SDS # typo

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet